

# COPPER PENTAGONAL MICROPYRAMIDS GROWN BY MECHANICALLY ACTIVATED ELECTRODEPOSITION

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**Abstract.** The formation of copper pentagonal micropyrramids (PMPs) with high (multiatomic) spiral growth steps, which are grown by electrocrystallization with mechanical activation of the cathode, is studied experimentally. A new spiral-layer growth mechanism for the formation of such PMP is proposed. It is shown that PMPs grow on flat pentagonal microcrystals (PMCs) formed initially and containing fivefold twins with one of the twin boundaries being inclined by the angle of  $35^{\circ}16'$  to the  $\{110\}$ -type substrate crystallographic plane. Such crystal geometry causes an inclined growth step on the PMC surface. The preferential deposition of metal atoms on this step leads to the spiral-layer PMC growth and the formation of PMPs with a structure inherited from the PMCs.

## 1. INTRODUCTION

Metal particles with five-fold symmetry axes (in other words, pentagonal microcrystals (PMCs)) possess unique properties and are of great scientific interest [1,2]. One of the most convenient methods of growing PMCs is the electrodeposition of metals from electrolyte solution [3-6]. Varying the electrolysis conditions (overvoltage at the cathode, current density, pH, temperature and composition of the electrolyte), it is possible to vary the size of PMCs by 3-4 orders of magnitude and to control their structure, texture and surface morphology. In particular, it is possible to grow PMCs of different morphology [5,6].

Using our own technique [7,8] of metal electrodeposition with simultaneous mechanical activation of the crystals growing on the cathode with abrasive microparticles moving in the electrolyte, we fabricated copper layers and coatings com-

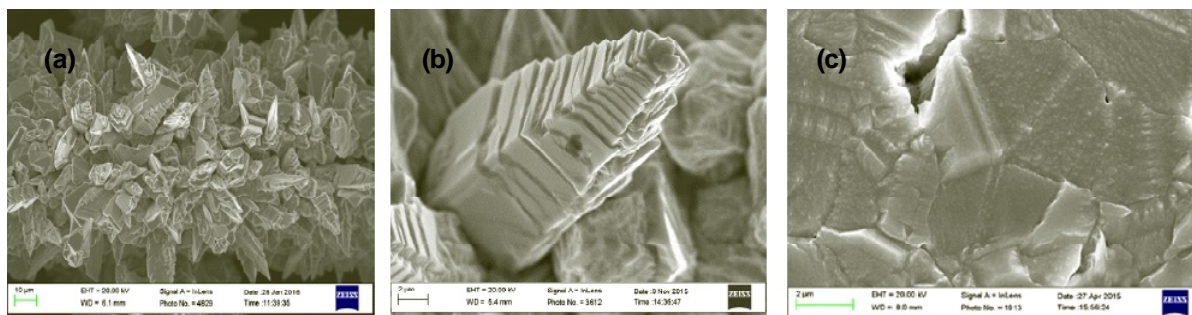
posed of pentagonal micropyrramids (PMPs). The PMPs had a five-fold symmetry axis and the developed surface in the form of multiatomic steps of growth (Fig. 1). Such coatings are of great practical interest, for example, in application to low-temperature catalysis [7,8].

In the present work, we report experimental data on the crystallography of the PMPs and discuss a possible mechanism of their formation.

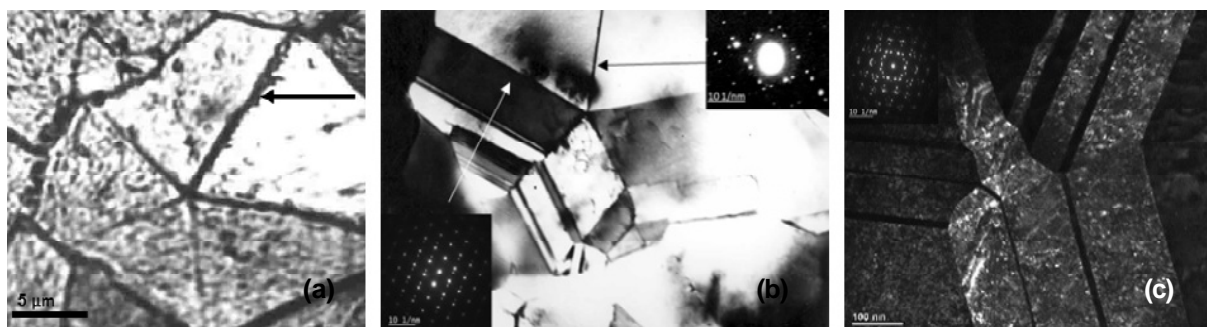
## 2. EXPERIMENTAL

The coatings composed of PMPs were prepared by electrodeposition of copper on the surface of stainless steel microgrids in a sulphate electrolyte in the potentiostatic regime. Electrodeposition was carried out with the use, at the initial stages of electrocrystallization, of mechanical activation of the

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**Fig. 1.** SEM images of the surface of a copper coating obtained by electrodeposition with mechanical activation of the cathode. (a) General view. (b) A PMP with high growth steps. (c) A flat PMC, which is a possible place of PMP origin.



**Fig. 2.** Similar cyclic five-fold twins on metallographic and TEM images of typical copper PMCs and a central region of a typical PMP. (a) Metallographic image of a typical copper PMC. (b) TEM image of a similar PMC. The top and bottom insets show electron diffraction patterns of regions in the vicinity of the  $\{111\}\langle 110 \rangle$ -type growth and  $\{111\}\langle 112 \rangle$ -type deformation TBs, respectively; zone axis  $[110]$ . (c) TEM image of the PMP central region; zone axis  $[110]$ .

cathode and the crystals growing on it with moving abrasive particles inert to the electrolyte [7,8].

Changes in the surface morphology of the crystals were observed with electron microscopes Carl Zeiss Sigma and JEOL JCM 6000.

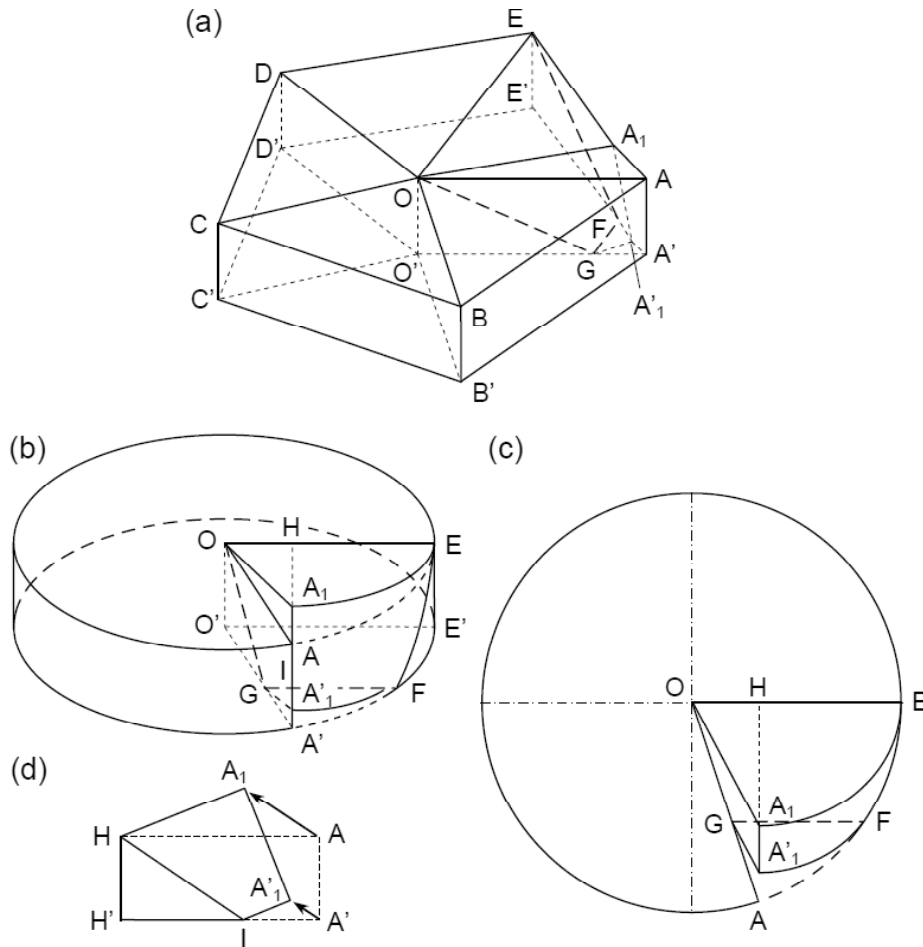
To study the structure of PMPs, cross-section slices and foils were prepared. The foils were studied with transmission electron microscopes TecnaiOsiris and Tecnai G2 F20 at the Belgorod State University (Russia).

### 3. RESULTS AND DISCUSSION

Experimental observations of the growth process of PMPs (Figs. 1a and 1b) and special experiments on chemical and electrochemical etching to determine the sites of their growth showed that PMPs form and grow on the initially flat PMCs (Fig. 1c). In electrocrystallization, a layer mechanism of crystal growth from 2D embryos is most often realized [5]. These 2D embryos grow laterally and transform to an atomic monolayer. The emergence of each successive layer begins with the appearance of a new 2D embryo. During the growth of such an embryo, a

thin adsorption-passivation film is formed on its surface. Mechanical activation of the surface by moving abrasive particles destroys this film and creates favorable conditions for the formation of ragged growth twins separated by twin boundaries (TBs) in the planar crystals. The TBs often form cyclic five-fold twins [1,2] with respect to the  $\langle 110 \rangle$ -type axis, as is seen in Fig. 2.

In Fig. 2a, the  $\{111\}\langle 110 \rangle$ -type TB indicated by the arrow, is of growth origin and is inclined by the angle  $35^{\circ}16'$  to the substrate  $\{110\}$ -type plane. Four other TBs are of deformation  $\{111\}\langle 112 \rangle$ -origin and perpendicular to this plane. We suggest that deformation twins could be formed due to mechanical activation of the growth surface by abrasive particles and/or stress fields of ragged growth TBs (equivalent to partial wedge disclinations [1, 10]). In electron microscopy, TBs of growth and deformation origin differ by contrast (Fig. 2b). Notice that twin domains in PMC in Fig. 2b and the central region of the PMP (Fig. 2c) contain lamellar and multi-fold deformation twins, which indicates intensive processes of stress relaxation during the microcrystal growth. Similar relaxation mechanisms



**Fig. 3.** Sketch of the formation of a high growth step on the surface of a flat PMC. (a) Geometric model of a flat PMC with a surface step formed by faces  $EA_1O$  and  $A_1AO$ . (b-d) Sketch of twinning which leads to the step formation on the surface of a flat disk: (b) general view, (c) top view, (d) the plane of twin shear which results in the transformation of region  $AA'IH$  to region  $A_1A'_1IH$ ; here  $IH$  is the crossing line of shear plane  $AA'H'H$  and twin plane  $OEFG$  (c).

are often observed in PMCs [11]. As is seen from Fig. 2c, the PMC central region does not contain a unite quintuple junction of the TBs forming the five-fold symmetry axis in the PMC, but shows a complex arrangement of crossing twins. Anyway, we conclude that the PMCs formed at the initial stage of electrocrystallization, serve as substrates for the formation of PMPs (Fig. 1b).

Consider a geometric model of the formation of a high growth step on the surface of a flat PMC which consists of five cyclically twinned domains separated by five TBs –  $AA'O'O$ ,  $BB'O'O$ ,  $CC'O'O$ ,  $DD'O'O$ , and  $EFGO$  (Fig. 3a). Four of these TBs ( $AA'O'O$ ,  $BB'O'O$ ,  $CC'O'O$ , and  $DD'O'O$ ) are perpendicular to the substrate plane  $A'B'C'D'E'$  and have a common quadruple junction  $OO'$ , while the fifth TB ( $EFGO$ ) is inclined to the substrate plane by the angle of  $35^\circ 16'$ . The lower face of the PMC is delineated by the broken line  $A'B'C'D'E'FG$ , while its upper

surface consists of the flat region  $ABCDEO$  and the facets  $EA_1O$  and  $A_1AO$  that are inclined to it, formed as a result of the twinning of the original region  $AODEA'O'D'E'$  along the inclined plane  $EFGO$ . The faces  $EA_1O$  and  $A_1AO$  form a step on the PMC surface, which, in our opinion, leads to the formation of a PMP in the process of layer-by-layer overgrowth of the stepped surface, in analogy with the whisker growth in the places, where screw dislocations emerge on the substrate surface, by the Frank mechanism.

In Figs. 3b-3d, a sketch of twinning is shown in more detail, resulting in the formation of a surface step created by faces  $EA_1O$  and  $A_1AO$ . For simplicity, instead of a planar PMC, a disc with axis  $OO'$  and twinning plane  $OEFG$  is drawn. Here  $AA'H'H$  is the twin shear plane and  $AA_1$  (or  $A'A'_1$ ) is the shear direction. As a result of this twinning, the initial segment  $AOE$  of the disc upper surface is transformed

into the flat region  $A_1OE$  inclined to the plane  $AOE$ , and the initial region  $AGF$  of the disc lower surface into the flat region  $A'_1GF$  parallel to the  $A_1OE$ . In this case, a wedge-shaped gap formed by the flat region of  $TBA A_1GO$  and face  $A_1A'_1GO$  of the emerging twin can open. It is assumed that during the deposition of metal on the disc surface, this gap will overgrow with the formation of three new faces  $AOA_1$ ,  $AA_1A'_1A'$ , and  $A'GA'_1$ .

#### 4. CONCLUSIONS

We have shown that during mechanically activated electrodeposition, copper PMPs (Fig. 1) nucleate on planar PMCs and grow along the  $\langle 110 \rangle$ -type directions, partially inheriting PMC structure (Fig. 2). A typical PMP contains five main TBs and a set of twin lamellae. The region, where the main TBs meet in the PMC, has a complex defect structure (Fig. 2c) and is the site of active spiral growth of the PMP. According to our geometric model, a step occurs on the PMC surface due to a growth twin formation (Fig. 3). The process of layer-by-layer filling of the  $\{110\}$ -type plane with deposited atoms begins at this step and proceeds along a spiral about the five-fold symmetry axis of the PMC. Such growth leads to the formation of a PMP on the PMC surface (Fig. 1b). The PMP surface is composed of high (multiatomic) steps created by  $\{110\}$ - and  $\{111\}$ -type facets which are perpendicular and inclined to the growth direction  $\langle 110 \rangle$ , respectively. The complex defect structure of the central region of the PMC, on which the PMP grows, seems to be a reason for splitting of the PMP vertex into two parts that may be one of the channels of strain energy relaxation in PMPs.

#### ACKNOWLEDGEMENTS

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